



DETAIL A
SCALE 4.000

SIZE No.	SIZE 0	SIZE 1	SIZE 2
A	26-5/8"	32-5/8"	38-5/8"
B	24"	30"	36"
C	2"	8"	14"
WEIGHT	150 lbs.	165 lbs.	175 lbs.

ITEM No.	PART NO.	CAT. PART NO.	DESCRIPTION	MATERIAL	MATERIAL STANDARD
1	290553	P206	SHUT TARGET	PLASTIC	ZYTEL
2	290552	P209	OPEN TARGET	PLASTIC	ZYTEL
3	290154	P217	COTTER PIN (SHORT)	BRASS	ASTM B21
4	290155	P218	COUPLING	STEEL	ASTM A500 GR.B
5	290154	P219	COTTER PIN (LONG)	BRASS	ASTM B21
6	241272	P238	BARREL	STEEL	ASTM A53 GR.B
7	290157	P242	RETAINING RING	STAINLESS STEEL	AISI 302
8	290631	P244	HEX BOLT	STEEL/ZINC PLATED	ASTM A307 GR.A
9	148692	P248	POST HEAD	CAST IRON	ASTM A126 CL.B
10	190939	P303	HEX NUT	STEEL/ZINC PLATED	ASTM A563 GR.A
11	148691	P304	OPERATING NUT	DUCTILE IRON	ASTM A536 GR.65-45-12
12	290143	P305	CAP	POLYPROPYLENE	
13	190330	P307	SPRING PIN	STAINLESS STEEL	AISI 420
14	241011	P308	THREADED SLEEVE	ALUMINUM	ALLOY 319
15	148635	P309	UPPER STEM	STEEL	ASTM A513
16	198582	P315	PIPE PLUG - HEX SOCKET	STEEL	
17	148790	P317	WINDOW	MOLDED PLASTIC	
18	290146	P325	WRENCH	STEEL	ASTM A36 H.R.S.
19	148690-1	P326	LOWER STEM	STEEL	ASTM A500 GR.B
20	198428	P329	SOCKET HEAD SET SCREW	STEEL	ANSI B18.3
21	290156	P350	COUPLING INSERT	STEEL	ASTM A500 GR.B
22	290164	P352	SHIPPING DISC *	PRESS BOARD	
23	190560		HEX CAP SCREW	STEEL	GALVANIZED PER ANSI B18.2.1
24	290636		BELL	DUCTILE IRON	ASTM A536 GR. 65-45-12

* ITEMS NOT SHOWN

DRFT'R CHK'R APP E.O. NUMBER	(MILLIMETER) INCH INITIAL RELEASE	TOLERANCES - MACHINING UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		
	ANC 4-12-11 MDW 4-12-11 MDW 4-12-11	BREAK EDGES MACH. .006/.016	FINISH SURFACES 125		PURCH.	FINISH
		FRACTIONS ±1/64	DECIMALS 2 PL ±.025 3 PL ±.010	ANGLES ±1°	REF. NO. 1:4	SCALE
		MAT'L. DESCR. 16"-24" NON-ADJUSTABLE INDICATOR POST ASSEMBLY	REVISION D	NUMBER A20809 SHEET 1 OF 1		

DWG. No. A20809

REV.	DESCRIPTION	REF.	DRFT'R	CHK'R	APP	DATE
D	REVISED TO NEW BOLT ON BELL DESIGN		ANC			7-14-15
C	REVISE PART# ON ITEM#8 FROM 290191 TO 290631		ANC			1-27-14
B	ADD PART NUMBERS TO CHART, REVISED ITEM #6 MATERIAL		ANC			7-22-11
A	CHANGE WRENCH FROM DUCTILE IRON TO STEEL	EO 3209	ANC	MDW	MDW	4-19-11