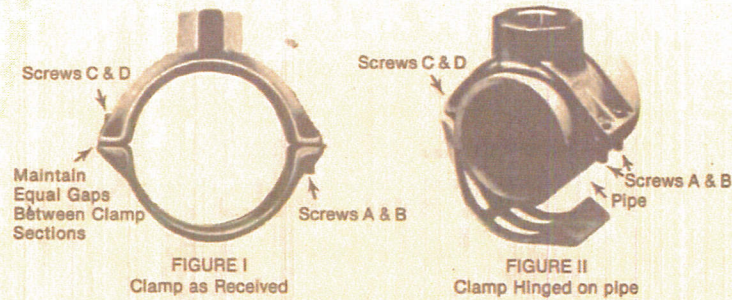


How To Install Mueller® Slip-Hinge® Bronze Service Clamps with 1-1/2" and 2" Outlets On 4"-8" Plastic Pipe

IMPORTANT: ALWAYS FOLLOW PIPE MANUFACTURERS' RECOMMENDATIONS FOR STYLE OF SADDLE SUITABLE FOR USE ON SIZE AND TYPE OF PIPE INVOLVED.



- STEP 1** – To ensure a proper seal, clean and smooth the pipe in the area where the clamp is to fit, especially where the O-ring is clamped to the pipe.
- STEP 2** – Disassemble the clamp by disengaging screw A and B (figure I). Screw A and B are secured to the saddle by a plastic washer. Note: Screws C & D (figure I and II) are staked in place in the strap. DO NOT REMOVE. DOING SO WILL DAMAGE THE THREADS IN THE STRAP.
- STEP 3** – To assemble clamp, place strap and saddle around pipe as shown in figure II. To create the hinge effect shown, insert the head of screws C & D into the slot in one side of the saddle. Attach the strap and saddle on the opposite side using screw A & B. Alternately tighten screws maintaining approximately equal gaps between clamp sections for uniform loading. Torque to 96 in-lbs. minimum (12 lbs. on 8" wrench) to 144 in-lbs maximum (18 lbs. on 8" wrench).

NOTE – Use suitable sealant on corp. stop inlet threads.

Mueller Co.

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Cleveland, TN