



Reliable Connections™

## Tapping Sleeve Gaskets

### Installation Instructions: Style H-615 & H-785

#### Read Reverse Side of This Tag Before Doing Any Work

These end gaskets fit the following O.D. range – type and class of pipe.

	Pipe O.D.	Type & Class of Pipe				Gasket Part No.
		Cast Iron	A-C	D.I.	AWWA C900 PVC - C.I. Class	
4"	4.74" - 4.86"	100, 150, 200 & A	-	All	150 & 200	195824
	4.87" - 5.32"	B, C, & D	100 & 150	-	-	195653
6"	6.84" - 6.96"	100, 150, 200 & A	-	All	150 & 200	195825
	6.97" - 7.40"	B, C, & D	100 & 150	-	-	195654
8"	8.99" - 9.11"	100, 150, 200 & A	-	All	150 & 200	195826
	9.12" - 9.62"	B, C, & D	100 & 150	-	-	195655

**DO NOT CUT GASKETS.** These gaskets are designed to fit the end gland recess and must not be cut.

*(continued)*

## **Installation Instructions (*continued*)**

1. Clean pipe thoroughly.
2. Check End Gaskets O.D. size range (molded on gasket, small O.D. range gaskets have a yellow mark for additional identification) to be sure correct gasket is being used – DO NOT CUT END GASKETS.
3. Bolt sleeve halves together, being sure that the side gaskets are centered in the sleeve halves and the machined surface of the end gasket recesses are lined up properly. If the ends of the side gaskets protrude into the end gasket recess more than 1/16” after the sleeve halves are bolted together, trim the ends of the side gaskets from flush to maximum of 1/16” above the surface of the end gasket recess.
4. Sleeve must rotate free on pipe when halves are bolted together.
5. Rotate sleeve to desired position. Blocking under bottom of sleeve assembly is recommended to assure proper centering.
6. Install End Gaskets, Gland (making sure End Gland split does NOT align with sleeve Side Gasket) and Tee Head Bolts.
7. Tighten End Gland Tee Head Bolts alternately (180° apart) until all are evenly tight. (Per AWWA C111 appendix A 75-90 ft. lbs. torque.)
8. Place Gasket on Tapping Valve and bolt Tapping Valve to Sleeve.
9. Block under Valve.
10. Attach Tapping Machine and block under Tapping Machine.
11. Before drilling, TEST ENTIRE ASSEMBLY. Open Tapping Valve, remove Bonnet Test Plug, connect water supply and TEST ENTIRE ASSEMBLY.

### **Phone: (800) 423-1323**

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